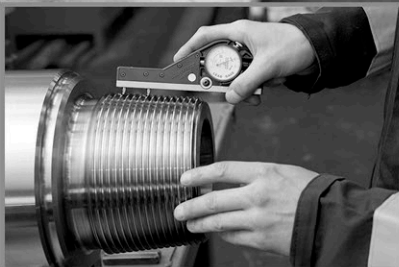
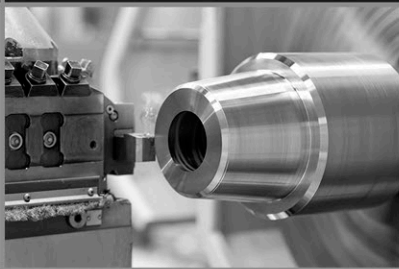




# CALEDONIA

S E R V I C E S   L I M I T E D

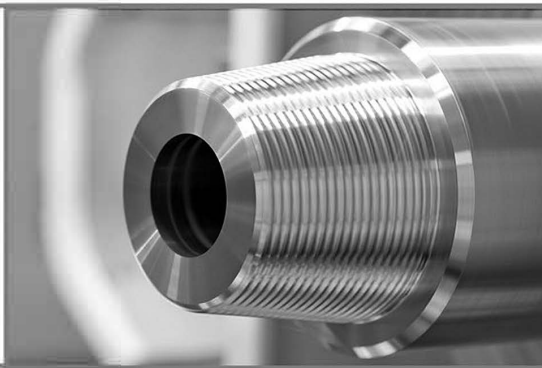
Oilfield Equipment Manufacture, Service & Repair





Oilfield Equipment Manufacture, Service & Repair

**Caledonia Services Ltd is a leading provider of high quality Downhole equipment to the Global Energy Industry.**



Established in 2007 and based in Aberdeen Scotland we are ideally placed to offer clients a wide range of capabilities and fast turnaround from our fully equipped Machine shop with large steel stock held on site.

Specialising in the Manufacture and Repair of Drilling, Wellbore Cleaning and Coring equipment, all produced to the highest industry Standards for major drilling contractors and service companies worldwide.

Our knowledgeable and highly skilled team with extensive experience in API, NS1, NS2 and DS1 Standards work closely with our clients to determine requirements and are committed to providing a superior-quality product. We pride ourselves on our growing reputation for exceptional service along with competitive pricing.

Caledonia Services operates a quality management system that is certified by the American Petroleum Institute (API) to meet requirements of API Q1, ISO 9001 and API Spec 7-1 Monogram license.





Oilfield Equipment Manufacture, Service & Repair

## PRODUCTS & SERVICES

Caledonia Services manufacture a full range of Oilfield downhole and surface equipment. Having implemented and maintained through continuous improvement an API Q1 and ISO 9001 approved Quality management system which ensures each stage of the manufacturing process is closely monitored and carried out to the highest standard. All Equipment is Manufactured to order with Oilfield grade Alloy Steel and Non Magnetic Steel for optimum strength and ductility to meet industry Standards as well as Customer Specifications. Manufacturing drawings and data sheets can be provided detailing Equipment Load Capacities along with Manufacturing records which include relevant certification and Inspection reports for full traceability.

With a large stock of 4145H Modified Steel Bored Bars held on-site and Non Mag Materials at our disposal which meet the criteria of API, Fearnley Procter Group NS-1 and TH Hill DS-1 specifications we have the ability to react quickly to Customer requirements.

Fully qualified to ASNT Level II in Magnetic Particle Inspection (MPI) and Dye Penetrant Inspection (DPI) processes our QC Inspectors are competent in the latest industry standards inclusive of API Spec 7-1 & 7-2, NS1/NS2, and DS-1.

Caledonia Services are licensed to install and monogram API Rotary shouldered connections under our API Spec 7-1 License. In addition to API connections we supply equipment with customer proprietary connections and premium connections including but not limited to: NOV Grant Prideco, VAM, Tenaris DSTJ, Tenaris Hydril and JFE Bear.

We also offer a comprehensive repair service incorporating re-facing, re-working and re-cutting of connections with the facility in-house to Phosphate coat and Bead blast for optimum performance in the make and break process, anti-galling and corrosion resistance.

Here you will find an overview of our reliable and cost efficient tools, confident in the knowledge that we never compromise on quality and are committed to providing you with the highest level of service.



**CALEDONIA**  
SERVICES LIMITED

Oilfield Equipment Manufacture, Service & Repair

## DRILLING & WELL CONTROL ACCESSORIES

- Crossover Subs
- Float Subs
- Bit Subs
- Kelly Saver Subs
- Top Drive Subs
- Main shaft Crossovers
- Lifting Subs
- Lifting Plugs
- Drop Ball Circulating Subs
- UBHO Subs
- Ported Subs
- Drift Subs
- Test Subs
- Water Bushings
- Swedges
- Jetting Subs
- Bullnose Jetting Subs – Steel/Rubber/Polyurethane
- Pump in Subs/ Circulating Swages
- Single Side Entry & Double Side Entry Subs – Integral or Flanged
- BOP Test Tools
- Well Control Subs Pressure Control Subs – Safety Valves, IBOPs and Kelly Cocks
- BOP, Wellhead and Tree Running/ Handling Tools
- EDPHOT (Emergency Drill Pipe Hang Off Tools)



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# DOWNHOLE TOOLS

- Drill Pipe
- Hevi-Wate Drill Pipe
- Integral Drill Pipe Pup Joints
- Steel Slick Drill Collars
- Steel Spiral Drill Collars
- Steel Pony Collars
- Hole Openers
- Reamers
- Integral Blade Stabilizers
- Welded Blade Stabilizers
- Stabilizer Mandrels
- Stabilizer Sleeves
- Slip on Motor Sleeves



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## NON MAGNETIC EQUIPMENT

- Slick Drill Collars
- Spiral Drill Collars
- Flex Drill Collars
- Pony Collars
- Integral Blade Stabilizers
- Stabilizer Mandrels
- Stabilizer Sleeves
- Slip on Motor Sleeves
- Drill Stem Components
  - Crossover Subs
  - Float subs
  - UBHO Subs



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# CORING EQUIPMENT

- Outer Tubes
- Outer Tube Stabilizers
- Outer Barrel Heads
- Extension Subs
- Core Bit Shanks
- Lift Subs
- Circulating Subs
- Pump In Subs
- LAS Assemblies
- Inner Tubes
- Inner Tube Stabilizers
- Ball Seats
- Drill Rods
- Plugs & Caps
- Scribe Shoes
- Upper Shoes
- Pilot Shoes
- Long Nose Shoes
- Bearing Retainers



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## SPECIALTY TOOLS

- Junk Trappers
- Magnetic Junk Catchers
- DSV Test Stand -  
Rig Site Pressure Testing Of  
Pressure Control Subs –  
Safety Valves, IBOPs and Kelly  
Cocks

Proprietary & Specialty tools can be manufactured to meet your needs, please contact us to discuss any requirements you may have.



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## SUNDRY ITEMS

- Bit Breaker Plates
- Cast Steel Lifting Bails
- Steel Thread Protectors
- Heavy Duty Plastics Protectors
- Drifts – Steel/Nylon/Oilon
- Ring Gauges
- Float Valves
- Hammer Lug Unions
- Lifting Shackles



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